

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** FORCH ENGINE SYSTEM CLEAN EGR  
**Synonyms** 6750 7005 - ARTICLE NUMBER

#### 1.2 Uses and uses advised against

**Uses** AEROSOL DISPENSED • ENGINE TREATMENT • FUEL ADDITIVE

#### 1.3 Details of the supplier of the product

**Supplier name** FORCH AUSTRALIA PTY LTD  
**Address** 2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone** (08) 9303 9113  
**Fax** (08) 9303 9114  
**Email** [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website** <https://www.forch.com.au/>

#### 1.4 Emergency telephone numbers

**Emergency** (08) 9303 9113  
**Emergency** 0413 550 330; 0424 135 792

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Aerosols - Flammable: Category 1  
Aerosols - Pressurised: Category 1

##### Health Hazards

Skin Corrosion/Irritation: Category 1B  
Serious Eye Damage / Eye Irritation: Category 1  
Acute Toxicity: Inhalation: Category 4  
Specific Target Organ Toxicity (Single Exposure): Category 3 (Respiratory Irritation)  
Specific Target Organ Toxicity (Single Exposure): Category 3 (Narcotic Effects)

##### Environmental Hazards

Aquatic Toxicity (Chronic): Category 2

#### 2.2 GHS Label elements

**Signal word** DANGER

**Pictograms**



**PRODUCT NAME    FORCH ENGINE SYSTEM CLEAN EGR****Hazard statements**

H222	Extremely flammable aerosol.
H229	Pressurized container: may burst if heated.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

**Prevention statements**

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Response statements**

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P363	Wash contaminated clothing before reuse.
P391	Collect spillage.

**Storage statements**

P403 + P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C.

**Disposal statements**

P501	Dispose of contents/container in accordance with relevant regulations.
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**2.3 Other hazards**

No information provided.

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**3. COMPOSITION/ INFORMATION ON INGREDIENTS**

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**3.1 Substances / Mixtures**

Ingredient	CAS Number	EC Number	Content
INGREDIENTS NOT SPECIFIED	-	-	Remainder
HYDROCARBONS, C9, AROMATICS	128601-23-0	810-243-1	25 to 40%
2-BUTOXYETHANOL	111-76-2	203-905-0	10 to 15%
ISOBUTYL ALCOHOL	78-83-1	201-148-0	10 to 15%
AMMONIUM HYDROXIDE	1336-21-6	231-647-6	5 to 10%

**Ingredient Notes**

Ingredients (not listed above) are considered trade secret and determined not to be hazardous, below cut off limits, or do not affect classifications.

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**4. FIRST AID MEASURES**

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**4.1 Description of first aid measures**

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.

## PRODUCT NAME    **FORCH ENGINE SYSTEM CLEAN EGR**

**First aid facilities**      Eye wash facilities and safety shower should be available.

### **4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

### **4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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## **5. FIRE FIGHTING MEASURES**

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### **5.1 Extinguishing media**

Dry agent, carbon dioxide, foam or water fog. Prevent contamination of drains or waterways.

### **5.2 Special hazards arising from the substance or mixture**

Extremely flammable aerosol. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Aerosol may explode at temperatures exceeding 50°C. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, etc when handling.

### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### **5.4 Hazchem code**

None allocated.

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## **6. ACCIDENTAL RELEASE MEASURES**

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### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel.

### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

### **6.3 Methods of cleaning up**

If aerosol can damaged or leaking, contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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## **7. HANDLING AND STORAGE**

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### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas. Take precautionary measures against static discharge.

### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool (< 50°C), dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure aerosol containers/ cans are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for damaged/ leaking containers. Large storage areas should have appropriate fire protection systems.

### **7.3 Specific end uses**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
2-Butoxyethanol (EGBE)	SWA [AUS]	20	96.9	50	242
2-Butoxyethanol (EGBE)	SWA [Proposed]	10	49	50	242
Ammonia	SWA [AUS]	25	17	35	24
Isobutyl alcohol	SWA [AUS]	50	152	--	--

#### Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
2-BUTOXYETHANOL	ACGIH BEI	Butoxyacetic acid (BAA) in urine (with hydrolysis)	End of shift	200 mg/g creatinine

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Flammable/explosive vapours may accumulate in poorly ventilated areas. Vapours are heavier than air and may travel some distance to an ignition source and flash back.

#### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear nitrile or neoprene gloves.
<b>Body</b>	When using large quantities or where heavy contamination is likely, wear coveralls.
<b>Respiratory</b>	Where an inhalation risk exists, wear a Type A-Class P1 (organic vapour and particulate) / Organic vapour P100 respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	YELLOW LIQUID (AEROSOL DISPENSED)
<b>Odour</b>	AMMONIA ODOUR
<b>Flammability</b>	EXTREMELY FLAMMABLE
<b>Flash point</b>	-97°C
<b>Boiling point</b>	-44.5°C
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	10
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	0.828
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	4500 hPa @ 20°C
<b>Upper explosion limit</b>	12 %
<b>Lower explosion limit</b>	0.7 %
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	240°C
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Polymerization will not occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), heat and ignition sources.

### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

**Acute toxicity**                      Harmful if inhaled. This product may have the potential to cause adverse health effects if intentionally misused (e.g. deliberately inhaling contents).

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
2-BUTOXYETHANOL	~1200 mg/kg (rat) (ECHA)	220 mg/kg (rabbit)	450 mg/L/4hrs (rat)
ISOBUTYL ALCOHOL	3,350 mg/kg (rat)	2,460 mg/kg (rabbit)	24.6 mg/l/4hrs (rat)
AMMONIUM HYDROXIDE	350 mg/kg (rat)	--	1470 ppm (mice) [AICIS]

<b>Skin</b>	Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.
<b>Eye</b>	Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible serious eye damage.
<b>Sensitisation</b>	Not classified as causing skin or respiratory sensitisation.
<b>Mutagenicity</b>	Not classified as a mutagen.
<b>Carcinogenicity</b>	Not classified as a carcinogen.
<b>Reproductive</b>	Not classified as a reproductive toxin.
<b>STOT - single exposure</b>	Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties. Over exposure may result in dizziness and drowsiness.
<b>STOT - repeated exposure</b>	Not classified as causing organ damage from repeated exposure.
<b>Aspiration</b>	Ingestion is considered unlikely due to product form.

## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

Toxic to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

No information provided.

### 12.3 Bioaccumulative potential

No information provided.

### 12.4 Mobility in soil

No information provided.

### 12.5 Other adverse effects

Avoid contamination of drains and waterways.

## 13. DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

**Waste disposal** For small amounts, absorb contents with sand or similar and dispose of to an approved landfill site. Do not puncture or incinerate aerosol cans. Contact the manufacturer/supplier for additional information (if required).

**Legislation** Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1950	1950	1950
<b>14.2 Proper Shipping Name</b>	AEROSOLS	AEROSOLS	AEROSOLS
<b>14.3 Transport hazard classes</b>	2.1 (8)	2.1 (8)	2.1 (8)
<b>14.4 Packing Group</b>	None allocated.	None allocated.	None allocated.

### 14.5 Environmental hazards

Marine Pollutant.

### 14.6 Special precautions for user

<b>Hazchem code</b>	None allocated.
<b>GTEPG</b>	2D1
<b>EmS</b>	F-D, S-U
<b>Other information</b>	The environmentally hazardous substance mark is not required when transported in packages of less than 5 kg/L (UN Model Regulations: Special Provision 375; IATA: Special Provision A197; IMDG: Special Provision 969) or less than 500 kg/L by Australian Road and Rail.

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

<b>Poison schedule</b>	Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> Some components are listed on AIIC, or are exempt.

## 16. OTHER INFORMATION

**Additional information** AEROSOL CANS may explode at temperatures approaching 50°C.

**RESPIRATORS:** In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

**PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:**

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

**HEALTH EFFECTS FROM EXPOSURE:**

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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